

DE=						EN=						PT=						VN=																																																																																																																																															
Kernlochbohrungen						Core Hole						Buraco núcleo						Côt lõi lỗ																																																																																																																																															
UNC						UNF						W						R (G)																																																																																																																																															
Unified Coarse Thread						National fine thread																																																																																																																																																											
de=	en=	pt=	vn=	Inch	mm	Steigung	Kernloch	Bohrer	de=	en=	pt=	vn=	Inch	mm	Steigung	Kernloch	Bohrer	de=	en=	pt=	vn=	Inch	mm	Steigung	Kernloch	Bohrer	de=	en=	pt=	vn=	Inch	mm	Steigung	Kernloch	Bohrer																																																																																																																														
						Pitch	Core hole	Drill							Pitch	Core hole	Drill							Pitch	Furo Central	Broca							Pitch	Furo Central	Broca							Pitch	Côt lõi lỗ	Khoan							Pitch	Côt lõi lỗ	Khoan							Pitch	Furo Central	Broca							Pitch	Furo Central	Broca							Pitch	Côt lõi lỗ	Khoan																																																																																	
				1	64	0,397	1,582	1,50					1/4	28	0,907	5,589	6,4					1/2	40	0,1004-2,55	2,580	2,50					1 1/4	11	2,309	39,592	39,50					1 1/2	11	2,309	45,485	45					1 3/4	11	2,309	51,420	51					2	11	2,309	57,236	57					2 1/4	11	2,309	63,392	63					2 1/2	11	2,309	72,866	72,50					2 3/4	11	2,309	79,216	79,00					3	11	2,309	85,866	86,50					3 1/4	11	2,309	91,662	91,50					3 1/2	11	2,309	98,012	97,75					3 3/4	11	2,309	101,362	104					4	11	2,309	110,712	110,50																											
				2	56	0,4536	1,572	1,80					5/16	24	1,058	7,035	6,9					1 1/2	12	2,117	23,571	23,25					1	12	2,117	26,746	26,5					1 1/8	12	2,117	29,521	29,75					1 1/4	12	2,117	33,006	33					1 3/8	12	2,117	36,271	36					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68					3	11	2,309	30,831	30,5
				3	48	0,5292	2,146	2,00					3/8	24	1,058	8,630	8,4					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				4	40	0,635	2,385	2,30					1/2	20	1,270	10,003	9,5					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				5	40	0,635	2,697	2,60					1/2	20	1,270	11,608	11,5					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				6	32	0,7938	2,896	2,70					1/2	20	1,270	10,003	9,5					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				8	32	0,7938	3,501	3,60					1/2	18	1,411	13,081	13					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				10	24	1,0583	3,952	3,60					1/2	18	1,411	14,681	14,5					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				12	24	1,0583	4,597	4,50					1/2	18	1,411	14,681	14,5					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				1/4	20	1,270	5,258	5,10					1/2	18	1,411	13,081	13					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				5/16	18	1,4111	6,731	6,50					1/2	18	1,411	13,081	13					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75					1 3/8	12	2,117	33,006	33					1 1/2	12	2,117	36,271	36					1 1/2	6	1,3189-33,50	33,730	33,50					1 5/8	5		35,921	35,50					1 3/4	5	1,5354-39,00	39,096	38,50					1 7/8	4,5		41,646	41,25					2	4,5	1,7520-44,50	44,073	44,50					2 1/4	4		50,420	50					2 1/2	4		56,770	56					2 3/4	3,5		62,108	61,50					3	3,5		68,459	68																		
				3/8	16	1,5875	8,153	7,90					1/2	18	1,411	13,081	13					1 3/8	12	2,117	29,521	29,75					1 1/8	12	2,117	26,746	26,5					1 1/4	12	2,117	29,521	29,75																																																																																																																					